# STARLINE

## E-101, E-102 Argon Welding Gloves

In particular, argon glove is designed for use in welding applications. The ergonomic design provides comfort during use. Burning resistance is high. Non-combustible aramid yarn increases the strength of all stitches from.



E-102

## Technical Specifications

Palm Material*	Natural White Goatskin Leather Glove		
Glove Back Material	Cuff Material		
Lining Material	-		
Size / Length	10/XL / 35cm		
Carton Content	144 Pairs		
Packaging	1 Pair		
Category	CAT II		
Standards	EN 388:2016+A1:2018 (2X11X)		
	EN 407:2004 (41314X)		
	EN 420: 2003+A1:2009		



E-101

\* Starline products do not contain pig leather.

# STARLINE

## REINFORCEMENT AREA AND LINING INFORMATION



## **REINFORCEMENT AREA**

These gloves are sewn in one piece. There is no reinforcement in palms and fingers.

Aramid Yarn: It is very strong due to its natural structure and prevents the sewing places from being easily removed.

## LINING

These gloves are manufactured without lining.

## **•**— STANDARDS -

These gloves are intended to protect the hands against mechanical hazards as defined in the PPE Regulation (EU) 2016/425. This product is certified as per EN420 (General requirements and inspection methods for protective gloves), EN388 (Mechanical Risk Protection) and EN407 (Protective gloves against thermal risks).



It is used in many industrial welding operations, transportation and cutting of metal parts, installation and coating processes, heavy metal operations, injection molds, cold and hot parts use, repair mining, cargo handling and iron and steel industry. It is suitable for use in automotive and iron and steel industries during deburring and hot metal operations and when working with sharp edged sheets and metals.



## — STANDARD REMARKS –

#### EN 388:2016 This standard covers features and test methods for protective gloves against mechanical



risks such as abrasion, cutting, tearing, puncturing.

abcdef

FEATURES: Protective gloves conforming to this standard must meet all applicable properties of EN 420. The performance level of a protective glove against mechanical risks should be at a higher level for one of the attributes (wear, knife cutting, tearing, puncture and impact protection) that are classified according to the least features of each level shown in the table below. Note - Gloves that meet the specifications for puncture resistance may not be suitable for

protection against sharp-pointed objects such as hypodermic needles.

The letter <b>X</b> means that the test has not been done or can not be performed
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PERFORMANCE LEVELS	1	2	3	4	5	
a - Abrasion resistance (number of cycles)	100	500	2000	8000	-	
b - Cut resistance (index)	1,2	2,5	5,0	10,0	20,0	)
c - Tear resistance (N)	10	25	50	75	-	
d - Puncture resistance (N)	20	60	100	150	-	
PERFORMANCE LEVELS	Α	В	С	D	Е	F
e - Cut Resistance (N)	2	5	10	15	22	30
f - Protection Against Impact	Pass (P) / Failed (No sign)					

EN 420

## **EN 420 General Specifications and Test Methods**

This standard specifies the general requirements for the glove design and construction, protection against hazards, comfort, efficiency and marking and information applicable to all protective gloves. This standard also applies to arm protections.

Many gloves designed for electrical technicians or the most private applications such as surgical operations are governed by private and strict standards.

GLOVE SIZE	Fits Hand Size	Hand Circumference / Length	Minimum Glove Length
6	6	152/160 mm	220 mm
7	7	178/171 mm	230 mm
8	8	203/182 mm	240 mm
9	9	229/192 mm	250 mm
10	10	254/204 mm	260 mm
11	11	279/215 mm	270 mm

\* For more detailed information on Standards, you can obtain EN European Glove Standards Guidelines from www.starlinesafety.com.



## STANDARD REMARKS –



## EN 407 Protection Against Temperature Risks (Heat and / or Fire)

This standard covers the properties of heat and / or fire protection gloves, the methods of testing, the information and marking required to be provided. For protective gloves against thermal risks, the performance levels in the main pictogram are given in the following order.

- abcdef
- a: Burning behavior (post-flame and after burning) (0-4)
  b: Contact heat (contact temperature & threshold temperature) (0-4)
  c: Convective heat (heat transfer index) (0-4)
  d: Badiant heat (heat transfer) (0-4)
- d: Radiant heat (heat transfer) (0-4)
- e: Small splashes of molten metal (0-4)
- f: Large quantitites of molten metal (0-4)

NOTE: Using an X instead of a number means "the glove is not produced for the intended use."

PERF	ORMANCE LEVELS	1	2	3	4
a. Resistance to burning behavior	After flare time (s)	≤ 20s	≤ 10s	≤ 3s	≤2s
	After glow time (s)	-	≤ 120s	≤ 25s	≤ 5s
b. Contact heat resistance	Contact temperature (°C)	100°C	250°C	350°C	500°C
	Threshold time (s)	≥ 15s	≥ 15s	≥ 15s	≥ 15s
c. Convection heat resi	stance (s)	≥ 4s	≥7s	≥ 10s	≥18s
d. Radiant heat resistar	nce (s)	≥7s	≥ 20s	≥ 50s	≥95s
e. Resistance to small splashes of molten metal (drops)		≥ 10	≥ 15	≥ 25	≥35
f. Resistance to large quantity of molten metals (mass)		30g	60g	120g	200g

## STARLINE



### Maintenance and Cleaning

We recommend cleaning the gloves with a brush made of synthetic materials. The glove cleaner should not be made from hard and spoiled materials. It should definitely not be hand-washed and washed in the washing machine. It is the user's responsibility to check that the product is suitable for the intended use prior to use, is complete and that its protective functions are sound. The user

must carry out an inspection against possible defects which may adversely affect the protection functions (holes, tears, damaged joints, etc.).



### Service Life

The gloves must be used within five years from the date of manufacture. The life span of the glove affects many factors such as cold, hot, chemicals, sunlight, and improper storage.



### Storage

Storage is part of maintenance and cleanliness; but are often overlooked. It must be stored in its original packaging that will keep the glove away from direct sunlight, chemicals and corrosive materials during shipment or during shipment and protect it from physical damage of hard surfaces

or materials. The product should be stored in a dry and well-ventilated place. If there is too much moisture or intense light in the environment, the product may adversely affect quality.

## Order Information –

MODEL	Size	Barcode	Box Quantity	Box Dimesion	Box Weight
E-101	10 / XL	8698547303771	144 Pairs	31 x 61 x 36cm	25 kg.
E-102	10 / XL	8698547303719	144 Pairs	31 x 61 x 36cm	25 kg.